



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4306-1

Job Sheet 175842



Part No: **D4306-1**

Job Qty: 8 ea

DAS
21
9-89

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/20/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG
REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Large Fab-6		<i>MM</i> <i>CPC</i>
100	Large Fab	8 pcs	4/20/18	4/20/18	0.00	5.05	Large Fab 8		<i>MM</i> <i>CPC</i> DAS
110	QC	8 pcs	4/20/18	4/20/18	0.00	0.00	QC6		NOV 21 2018 68
120	Packaging	8 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3 Large Fab		<i>MM</i> 9-89
130	QC21-SA	8 Ea	4/20/18	4/20/18	0.00	0.00	QC21		21 NOV 21 2018

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other
Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg
D4306

110 - QC6- All purchased or subcontracted products

120 - Identify as per dwg & Stock Location: LOCATION: WA004

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	33.3328 ft (4.1666 ea)	90-Start up Operation	5115491

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	33	1,278	0

Part Specifications



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not be found.

Plex 4/11/18 9:51 AM dart.leroux.jason

Container No: **\$125615**



Part: **D4306-1**

Job No: **175842**

Serial No/Batch: **\$125615**

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/07/18

2A0
75
2A0

2A0
88
08-0

12